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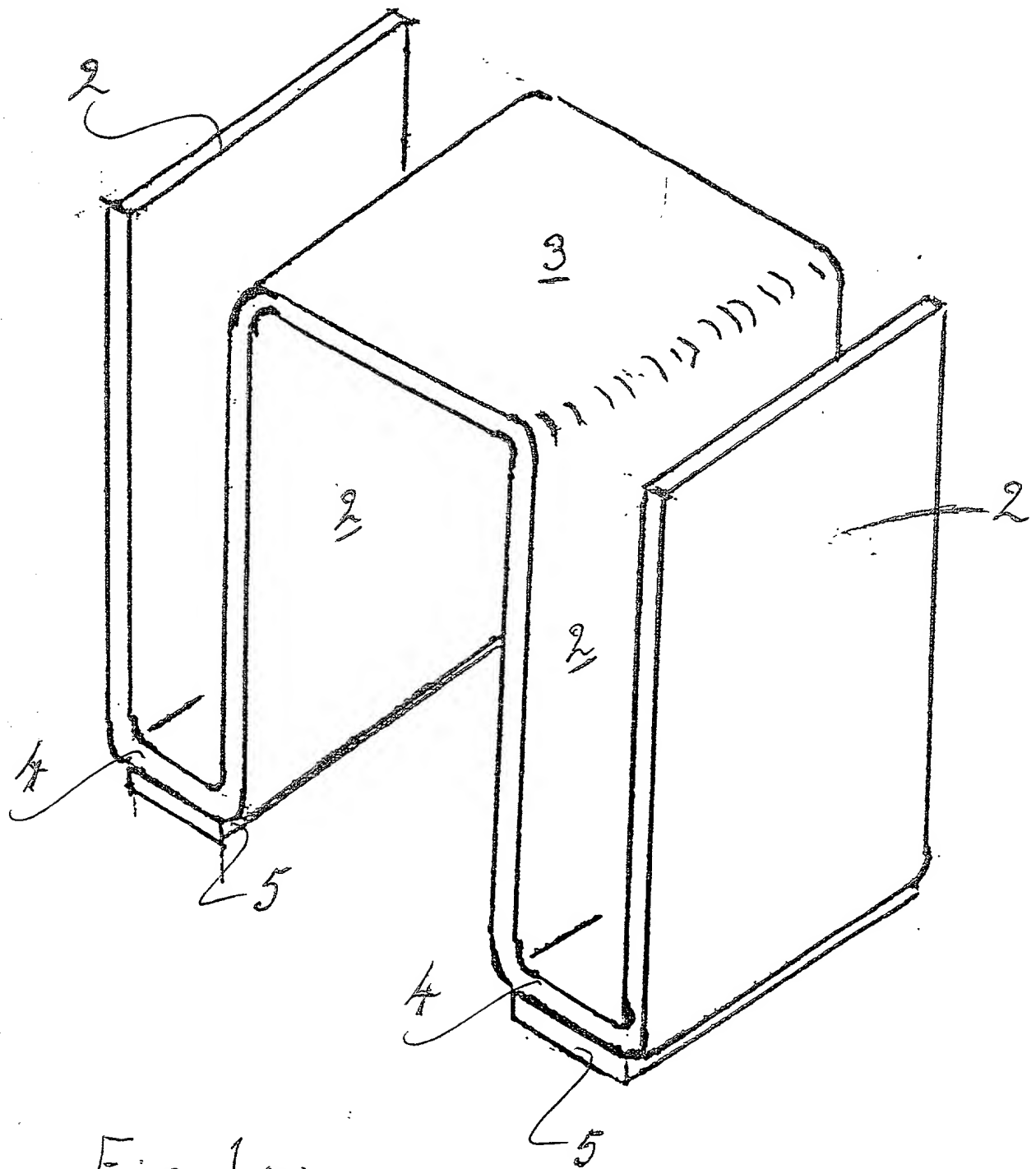


Fig. 1(a)

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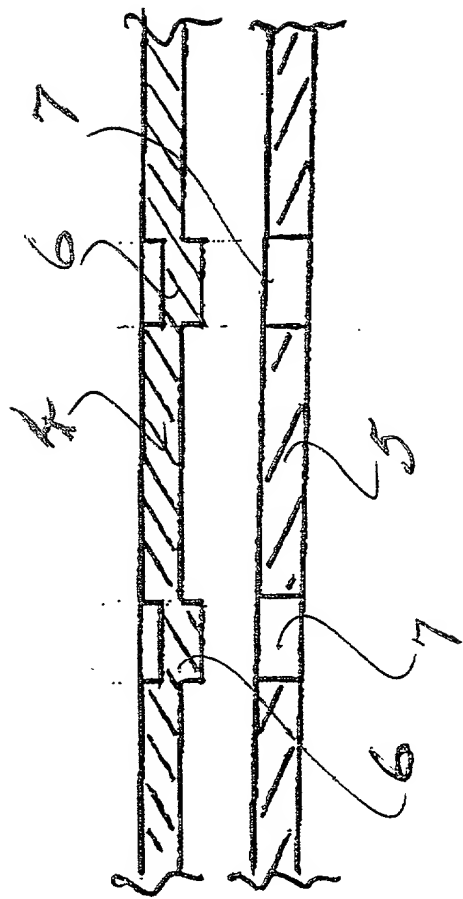
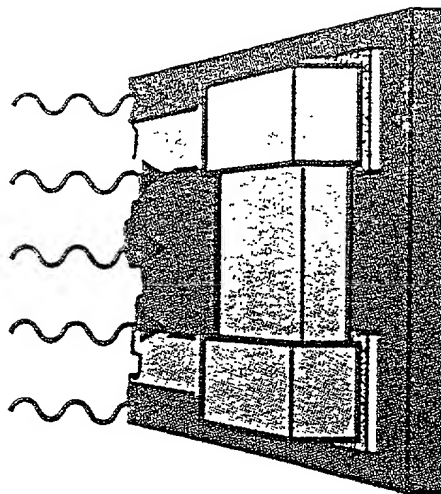
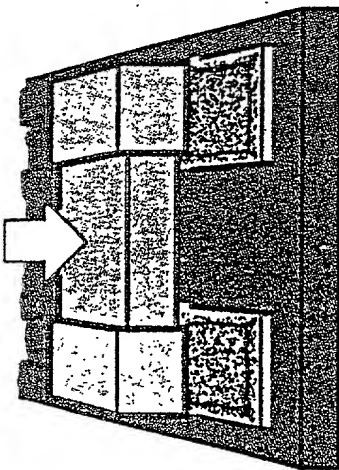
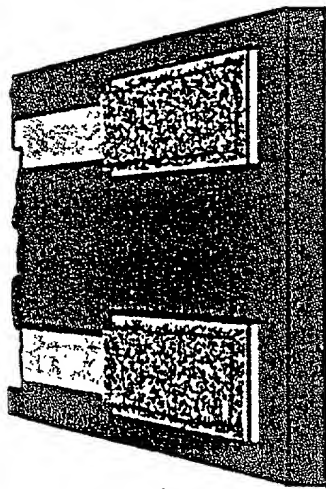


FIG 1 (B)

Reflow soldering procedure



Screen print solder paste

Place component

Reflow solder

Fig. 2

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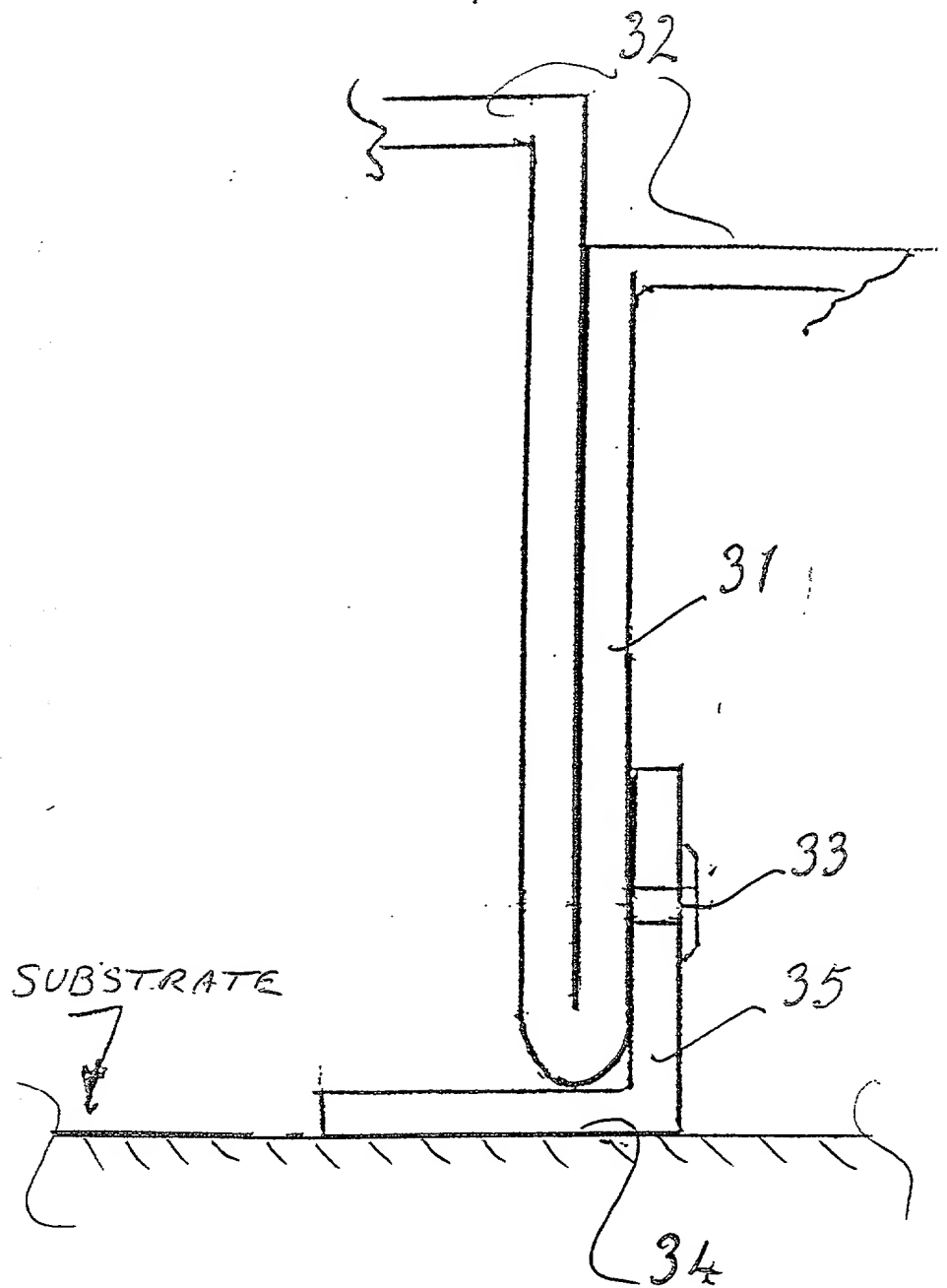


Fig. 3

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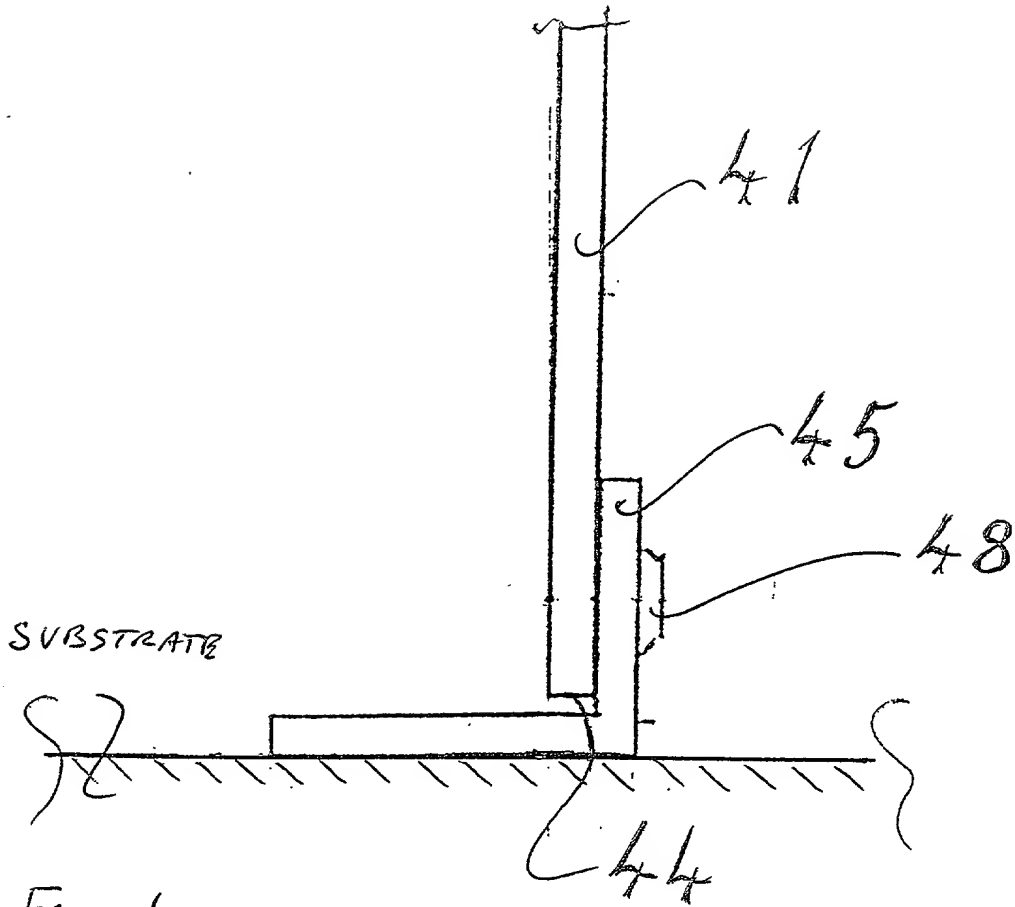
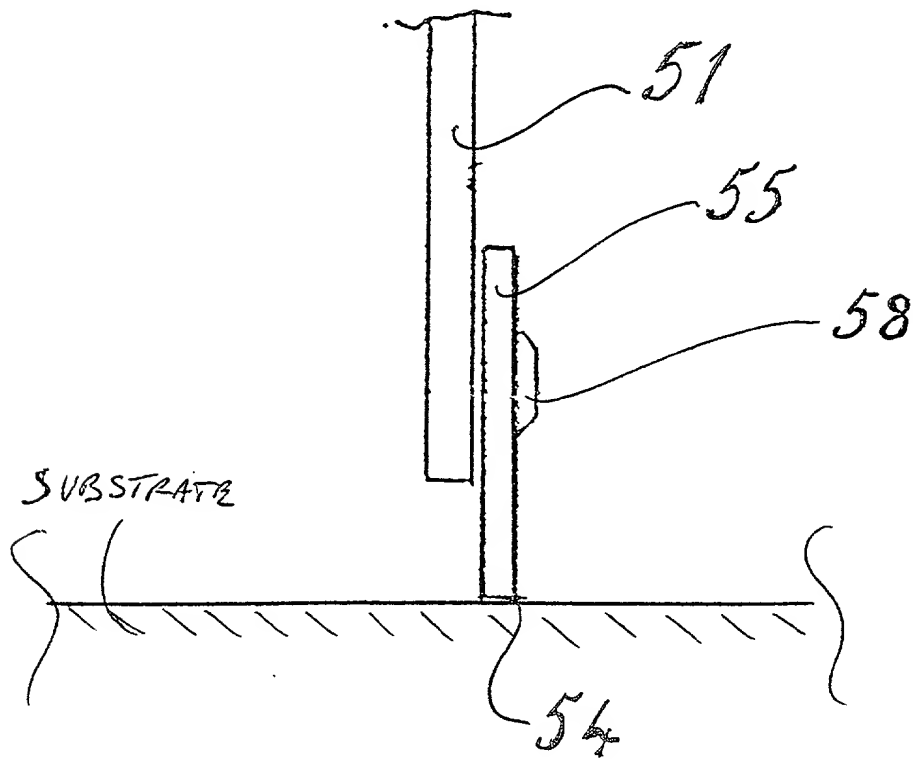


Fig. 4



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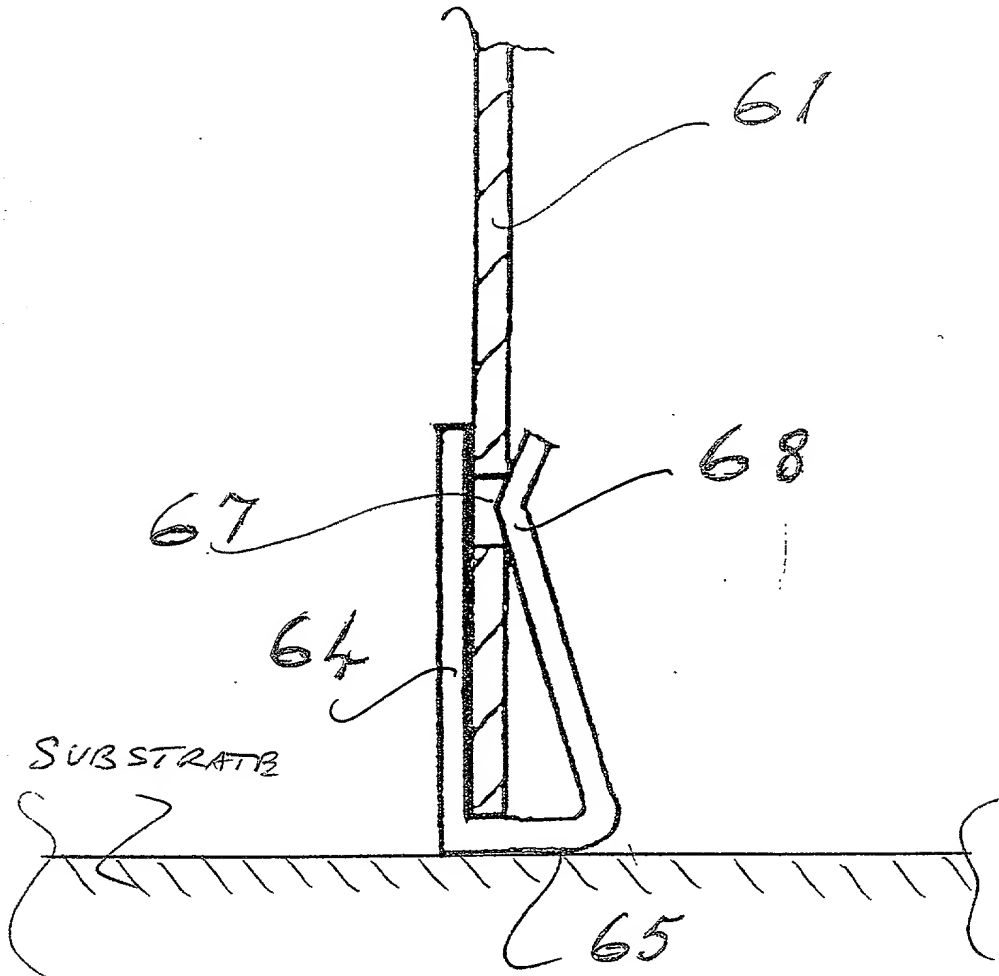


Fig. 6

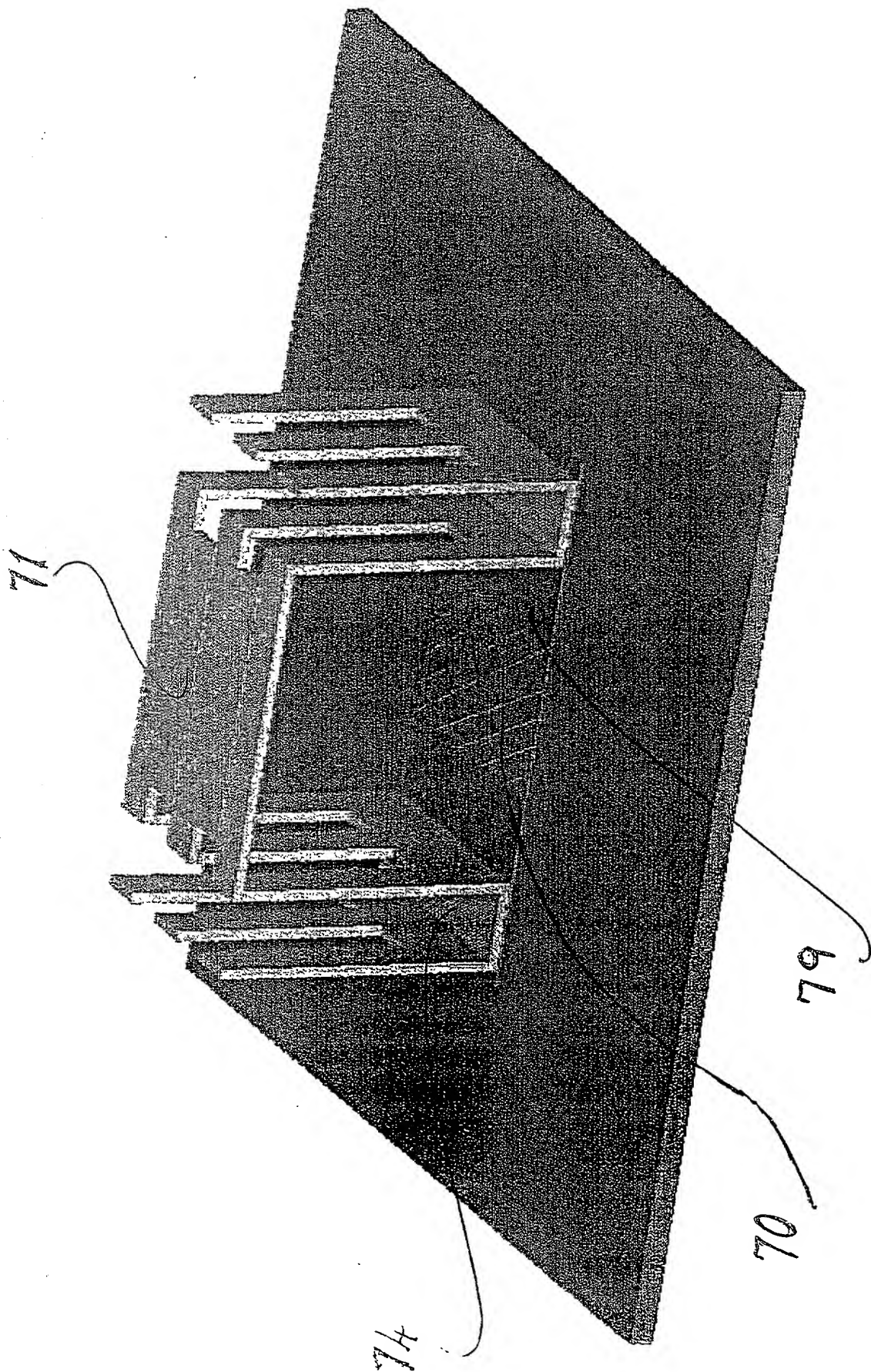


Fig. 7